

# FTIR ANALYSIS OF THE RECYCLED CELLULOSE FROM THE LABORTORY WASTE MATERIALS VIA REGENERATION PROCESS



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Fig. 1. Cuprammonium regeneration process conducted under different regeneration time and concentration of sulphuric acid



Fig. 2. FTIR Spectrum Two

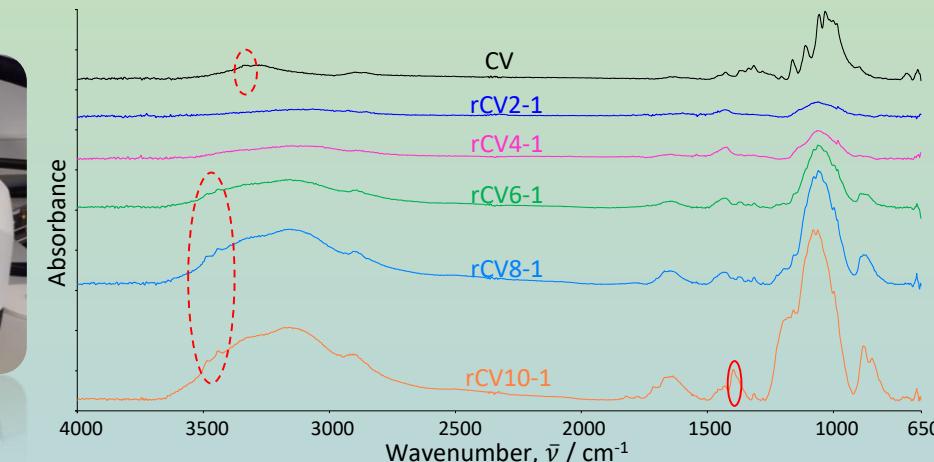


Figure 3. FTIR spectra of laboratory cotton wool and some samples of its regenerated cellulose fibers

Tab. 1. Wavenumbers of the maximum vibrational bands for cotton wool and some samples of its regenerated cellulose fibers

Vib./Sample	CV	rCV2-1	rCV4-1	rCV6-1	rCV8-1	rCV10-1
OH stretching /cm⁻¹	3339 3297*	3090	3117	3485 3440 3323 3311 3157*	3487 3443 3443 3311 3153*	3485 3443 3311 3158*
CH stretching /cm⁻¹	2895	2898	2895	2906* 2892	2904	2905
HCH/OCH bending in plane /cm⁻¹	1426	1432 1426*	1436 1428* 1422	1436 1427*	1436 1428*	1434 1428*
coc/CCO/CCH stretching /cm⁻¹	896	894	895	889	887	880

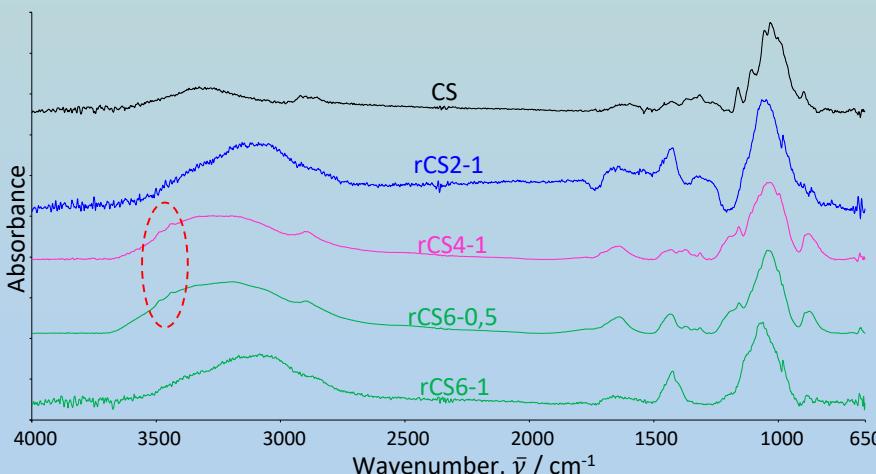


Fig. 4. FTIR spectra of laboratory cotton paper and selected samples of its regenerated cellulose fibers

Tab. 2. Crystallinity index of laboratory cotton wool and some samples of its regenerated cellulose fibers

Sample	CV	rCV2-1	rCV4-1	rCV6-1	rCV8-1	rCV10-1
A <sub>1430</sub>	0,1174	0,4386	0,4150	0,2069	0,1650	0,2230
A <sub>900</sub>	0,1961	0,1178	0,1342	0,2770	0,2944	0,4213
CI	0,5987	3,7233	3,0923	0,7469	0,5619	0,5293

Tab. 3. Crystallinity index of laboratory paper and some samples of its regenerated cellulose fibers

Sample	CS	rCS2-1	rCS4-1	rCS6-0,5	rCS6-1
A <sub>1430</sub>	0,8743	4,3854	2,2365	2,5564	4,3579
A <sub>900</sub>	2,0004	0,2687	3,9511	2,7504	0,8876
CI	0,4371	16,3208	0,5604	0,9295	4,9098

FTIR analysis confirmed successful regeneration from both waste cellulosic materials and its dependence on the regeneration time and the concentration of sulphuric acid. The optimal conditions for cellulose regeneration from the cotton wool is 8 min in 1 M sulphuric acid, while from the cotton paper is 4 min in 1 M sulphuric acid.